



SERVICE INFORMATION

BUTLER & SMITH, INC.
160 W. 83 St., N.Y. 10024

2-Cylinder Motorcycles
Group: Rear Wheel Drive

June 19, 1967

IMPORTANT - CONFIDENTIAL

Re: Checking of driveshaft mounting bolts
Addition to pre-delivery inspection

Gentlemen:

Check the four (4) bolts (part number 9919725) holding the driveshaft to the transmission flange for tightness, before delivery of any new 1967 R 50-60-69S.

On motorcycles which have been delivered after January 1, 1967, check the driveshaft mounting bolts at the earliest possible time.

To tighten the driveshaft bolts proceed as follows:

1. Drain the oil from the driveshaft housing.
2. Remove the front universal boot clamp and fold the universal boot back.



3. Check the bolts for tightness using a 6-mm Allen wrench (this wrench is available from Butler & Smith, Inc.).
4. Re-fit the universal boot and fill the driveshaft housing to the prescribed level with SAE 40 engine oil. At the correct level, the oil in the driveshaft housing should be only high enough to cover the driveshaft as viewed through the driveshaft filler plug hole.

BUTLER & SMITH, INC.

Helmut M. Kern
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Service Manager