



PARTS CATALOG CORRECTIONS

Section	Page No.	Call-out Number	R 50	R 50/2 60/2	R 50S	R 69	R 69S	Part Number	Description	
Engine								No longer used		
	1/27	19						11 140 002 030	Gear Case Cover	
	2/27	24		1	1		1	07 119 933 095	Lock Washer B 8	
	4/27	54	2	2	2	2	2		Replaced by	
	10/27	20						No longer used		
	11/27	20	1	1	1	1	1	M 310 016 379 - 399	Gear Sets on all models	
	12/27	27				1		11 110 002 034	Bearing Retainer	
		27	1					11 110 002 151	Bearing Retainer	
		28		2	2	2	2	11 110 001 110	Plug	
		29	1					11 110 002 156	Bearing Ret. Bushing	
	13/27	36			1		1	11 230 070 709	Spring Element	
		37			1		1	11 230 070 703	Damping Mass	
	14/27	43		2				11 250 014 330	Top Ring std. R 50	
		43		2				11 251 250 328	Top Ring + 0.5mm R 50	
		43		2				11 251 250 329	Top Ring + 1 mm R 50	
	17/27	49		2				11 250 014 335	Top Ring std. R 60/2	
		49		2				11 251 250 326	Top Ring + 0.5mm R60/2	
		49		2				11 251 250 327	Top Ring + 1 mm R60/2	
	18/27	49					2	11 250 014 335	Top Ring std. R 69S	
		49					2	11 251 250 326	Top Ring + 0.5mm R69S	
		49					2	11 251 250 327	Top Ring + 1 mm R69S	
	20/27	70	2	2	2			11 330 034 707	Rocker Arm Int.L.Exh.R	
		70	2	2	2			11 330 034 708	Rocker Arm Int.R.Exh.L	
		81		2				11 120 021 814	Exhaust Guide std.	
		81		2				11 120 021 816	Exhaust Guide + .1 mm	
		81		2				11 120 021 817	Exhaust Guide + .2 mm	
		81		2				11 120 021 818	Exhaust Guide + .3 mm	
	21/27	87		4				11 340 026 180	* Spring Plates	
		91		4				11 340 026 460	* Keepers	
		92		2				11 340 026 170	* Int. Valves	
		93		2				11 340 026 171	* Exh. Valves	
		87				4	4	11 340 026 187	** Spring Plates	
		91				4	4	11 340 026 724	** Keepers	
		92				2	2	11 340 026 151	** Int. Valve	
		93				2	2	11 340 026 159	** Exh. Valve	
	22/27	101	1	1	1	1	1	21 210 070 166	Pressure Plate	
		103						21 210 070 149	Discontinued; replaced by:	
		103	1	1	1	1	1	21 210 070 157	Pressure Ring)	
			6	6	6	6	6	21 210 070 511	Spacer)	
		106	6	6	6	6	6	21 210 070 155	Screw)	
Carburetor	23/27	12	Discontinued							
Trans-										
mission.	1/6	10	1	1	1	1	1	23 111 006 120	Seal	
		11	1	1	1	1	1	23 511 006 132	Seal	
		15	1	1	1	1	1	23 311 006 152	Complete set only.	
		20	1	1	1	1	1	23 311 006 152	Complete set only.	
	3/6	46	1	1	1	1	1	21 521 080 150	Thrust Piece	
		25	1	1	1	1	1	07 119 912 550	Bolt 8x75	
	4/6	60		1			1	23 211 030 028	*** Shaft	
		80		1			1	23 211 030 297	*** Flange	
		82		1			1	23 211 030 169	*** Spring Washer	
		83		1			1	23 211 030 122	*** Nut	

* R 50 from 641 473, R 60 from 1 810 001 and all conversions old style valves discontinued
 ** R 69S: " 661 545 and all conversions old style valves discontinued.
 *** R 50 from 643 190; R 60 from 1 811 984; R 69S from 662 145

Section	Page No.	Call-out Number	R 50	R 50/2 60	R 50S 60	R 69	R 69S	Part Number	Description	
Trans- mission	4/6	84	Discontinued						Use picture No.85	
	6/6	122	1	1	1	1	1	23 311 066 206	Shift Fork, 1st & 2nd speed	
	1/11		1			1		31 412 000 020	Front Fork - complete	
		7			1		1	31 422 000 022	Front Fork - complete	
		2	2	2	2	2	2	21 521 020 136	Washer	
	2/11	23	Discontinued							
		29	1	1	1	1	1	31 412 000 314	Headlight Bracket - right	
	3/11	42	1	1		1		07 119 945 110	Cotterpin 2x20	
		48	1	1		1		07 119 945 110	Cotterpin 2x20	
	4/11	65	Discontinued							
		66	Discontinued							
		49			1		1	31 422 054 071	Replaced by (as listed below) Hydr.Damper) used together Bracket) only	
		68			1		1	31 422 054 271		
	Front Brake & Handle- bar	7/11	25	1	1	1	1	1	32 712 072 034	Handlebar USA
			28	2	2	2	2	2	07 119 936 206	Star Washer
		33	1	1	1		1	32 722 072 225	Clutch Lever Ass'y - complete	
		33	1	1	1	1	1	32 722 072 226	Clutch Lever	
		38		1			1	32 712 072 323	Shoulder Screw - latest style	
8/11		46		1			1	32 722 072 391	Throttle Ass'y-latest style - for turnsignals	
		50		1			1	32 722 072 347	Throttle Bracket	
		52		1			1	32 712 072 323	Shoulder Screw - late style	
9/11		66	Discontinued							
		67	Discontinued							
		68	L - BMM						Mirror	
		69	L - HML						Mirror Lens	
		72				1		32 722 072 477	Washer	
		73				1		32 722 072 475	Spring	
		78	Discontinued						Use later style wheel	
	79	Discontinued								
	83	2			2		36 314 038 330	Spacer - 7.0 mm)		
	83	2			2		36 314 038 331	Spacer - 7.05mm) use size		
	83	2			2		36 314 038 332	Spacer - 7.10mm) required		
	83	2			2		36 314 038 333	Spacer - 7.15mm)		
	83	2			2		36 314 038 334	Spacer - 7.20mm)		
	83	2			2		36 314 038 335	Spacer - 7.25mm)		
	83	2			2		36 314 038 336	Spacer - 7.30mm)		
	83	2			2		36 314 038 337	Spacer - 7.35mm)		
	83	2			2		36 314 038 338	Spacer - 7.40mm)		
	85	Discontinued						Use ass'y as listed below:		
	85	2			2		36 314 038 243	Spacer)		
	88	2			2		36 314 038 272	Hub Cover Nut) use together		
	91	2			2		36 314 038 230	Seal)		
10/11	92	2	2	2	2	2	36 314 038 039	Chrome Steel Wheel		
	103	2	2	2	2	2	36 314 038 330	Spacer - 7.0mm)		
	103	2	2	2	2	2	36 314 038 331	Spacer - 7.05mm)		
	103	2	2	2	2	2	36 314 038 332	Spacer - 7.10mm) use size		
	103	2	2	2	2	2	36 314 038 333	Spacer - 7.15mm) required		
	103	2	2	2	2	2	36 314 038 334	Spacer - 7.20mm)		
	103	2	2	2	2	2	36 314 038 335	Spacer - 7.25mm)		
	103	2	2	2	2	2	36 314 038 336	Spacer - 7.30mm)		
	103	2	2	2	2	2	36 314 038 337	Spacer - 7.35mm)		
	103	2	2	2	2	2	36 314 038 338	Spacer - 7.40mm)		
	109	Discontinued								

Section	Page No.	Call-out Number	R 50	R 50/2 60	R 50S	R 69	R 69S	Part Number	Description	
Front Brake & Handle-bar	11/11	117	1	1	1	1	1	21 522 072 322	Clutch Cable USA	
		124	1	1	1	1	1	34 112 072 346	Brake Cable USA	
		127	1	1	1	1	1	34 112 072 440	Sleeve	
		135	2	2	2	2	2	13 212 072 348	Throttle Cable USA	
Rear Drive	1/5	1			1			33 103 004 019	Rear Drive, complete, 25x7	
		1	1	1				33 103 004 029	Rear Drive, " 27x7, R60-R60/2 sidecar	
		1	1	1		1	1	33 103 004 031	Rear Drive, " 25x8, R50-69S Sol	
		1	1	1		1	1	33 103 004 034	Rear Drive, " 26x6 R50, R69, 69S sidecar	
	2/5	34	1	1	1	1	1	33 123 004 343	Seal	
	3/5	49	Discontinued							Replaced by: (as listed below)
		49	1	1	1	1	1	26 113 038 034	Drive Shaft)	
		55	1	1	1	1	1	33 123 038 237	Drive Shaft Bell) R50 from 643190	
		56	1	1	1	1	1	07 119 931 686	Washer) R60) from 1811984	
		57	1	1	1	1	1	07 119 921 635	Nut) R69S " 662145	
Frame	1/11	10	2	2	2	2	2	07 119 936 226	Star Washer 10.5mm	
		13	1	1	1	1	1	35 214 044 215	Spring	
		15		1			1	35 214 044 225	Brake Rod) R50 from 642386 *	
	2/11	21		1			1	35 214 044 226	Bell Crank) R60 from 629956 *	
		30		1			1	07 129 934 954	Pin) R69S " 661445 *	
	3/11	42	1	1	1	1	1	16 124 084 115	Strainer	
		45	1	1	1	1	1	16 124 084 109	Gasket, Fibre	
		46	1	1	1	1	1	16 124 084 110	Gasket, Cork	
	4/11	70	2	2	2	2	2	07 119 914 052	Bolt 8x1x30	
	6/11	76					1	18 114 090 094	Intermediate Muffler	
	7/11	89	2	2	2	2	2	07 119 936 111	Star Washer 5.3 mm	
		92	2	2	2	2	2	07 119 936 206	Star Washer 8.4 mm	
	8/11	103	1	1	1	1	1	07 119 936 206	Star Washer 8.4 mm	
		108	Discontinued							
	9/11	122	1	1	1	1	1	07 119 936 226	Star Washer 10.4 mm	
		130			1	1	1	503/32	Pillion	
	10/11	142			2	2	2	07 119 931 655	Washer 8.4 mm	
	11/11	153	2	2	2	2	2	07 119 936 245	Star Washer 12.5 mm	
	163	2	2	2	2	2	07 119 936 245	Star Washer 12.5 mm		
	173	1	1	1	1	1	07 119 945 110	Cotter Pin 2x20		
	176	1	1	1	1	1	07 119 936 206	Star Washer 8.4 mm		
Electric System	1/10	13	Discontinued							
		22	1	1	1	1	1	07 119 931 013	Washer	
	2/10	24					1	12 318 002 029	Generator \$ M 61.95	
		42	3	3	3	3	3	07 119 919 348	Screw	
		45	Discontinued							
	3/10	57	1	1	1	1	1	61 218 042 027	Battery USA	
		58	1	1	1	1	1	61 218 042 211	Pad for USA	
		60	1	1	1	1	1	61 218 042 213	Mounting Plate USA	
	5/10	108	1	1	1	1	1	07 119 913 644	Bolt 8x20	
	6/10	119	2	2	2	2	2	07 119 922 026	Nut M 4	
		138	4	4	4	4	4	07 119 936 111	Star Washer 5.3	
		139	1	1	1	1	1	46 625 096 178	Lic. Bracket	
		142	3	3	3	3	3	07 119 936 111	Star Washer 5.3 mm	
	7/10	152		1	1		1	61 318 048 143	Flasher 6 V	
	159	Discontinued								
8/10	167	1	1	1	1	1	07 119 977 619	Terminal Strip 3-pole		

* Use together only

PARTS CATALOG CORRECTIONS

R 26/R 27

Section	Page	Call-Out Number	R 26	R 27	Part Number	Description
Engine R26/R27	4/13	58	1	1	07 11 9 981 233	Front Main Bearing
	6/13	70	1		07 11 9 933 720	Top Ring Standard
		70	1		07 11 9 933 721	Top Ring + .05 mm
		70	1		07 11 9 933 722	Top Ring + 1 mm
		70/71			11 25 0 014 330	Top + 2nd Ring Standard
		70/71			11 25 1 250 328	Top + 2nd Ring + .05mm
		70/71			11 25 1 250 329	Top + 2nd Ring + 1 mm
	7/13	75	1	1	11 11 0 010 108	Base Gasket
		79		1	11 12 0 021 814	Exhaust Guide Standard
		79		1	11 12 0 021 816	Exhaust Guide Standard + .1
		79		1	11 12 0 021 817	Exhaust Guide Standard + .2
		79		1	11 12 0 021 818	Exhaust Guide Standard + .3
		90	1	2	11 34 0 026 180	Spring Plate
		92	1	2	11 34 0 026 460	Valve Keepers
	8/13	93		1	11 34 0 026 170	Intake Valve
		93	1	1	11 34 0 026 171	Exhaust Valve
		96	1	1	11 12 0 021 154	Clamp
		100		2	07 11 9 903 300	Stud 8 x 12
	9/13	118				No longer available
	11/13	155	2	2	07 11 9 912 267	Hex. Bolt 6 x 28
Carburetor R26/R27	12/13	21	1	1	13 72 0 042 161	Boot
Transmission R26/R27	1/6	16	1	1	23 31 1 006 152	Complete Set only
		20				Same as above
	4/6	69	1	1	23 22 1 030 151	4th Gear
	5/6	94				No longer available
Fork R26/R27	1/8		1		31 41 2 000 014	Fork, complete
				1	31 41 2 000 016	Fork, complete
		4	1	1	07 11 9 936 206	Star Washer
		7	2	2	21 52 1 020 136	Spacer
		15				No longer used
	2/8	30	1	1	31 41 2 000 314	Headlight Bracket, right
		45	1	1	07 11 9 931 851	Washer
	3/8	53	1		07 11 9 936 206	Star Washer
		54	1		07 11 9 931 655	Washer
	5/8	93			36 31 4 038 031	Chrome Steel Wheel
		94			36 31 4 038 112	Steel Rim
	6/8	111	1	1	32 71 2 072 108	USA Handlebars
		116	1	1	32 72 2 072 225	Clutch Lever Assembly
		126	1	1	32 72 2 072 226	Clutch Lever
		132	1	1	32 72 2 072 252	Brake Lever
	7/8	138				Not available
		139			L-BMM	Mirror
		145				No longer used
8/8	151	1	1	21 52 2 072 216	USA Clutch-Cable	
	159	1	1	34 11 2 072 236	USA Brake-Cable	

Section	Page	Call-Out Number	R 26	R 27	Part Number	Description
Fork R26/R27	8/8	168		1	13 21 2 072 254	USA Throttle-Cable
		168	1		13 21 2 072 256	USA Throttle-Cable
Rear End R26/R27	1/5		1	1	33 10 3 004 015	Rear Drive, complete
	2/5	24	1	1	33 12 3 004 188	Seal
		37	1	1	07 11 9 936 226	Star Washer 10.5
Frame R26/R27	2/10	12		1	35 21 4 044 151	Brake Lever (latest)
		18	1	1	07 11 9 940 396	Pin to 386 365
		18		1	07 12 9 934 954	Pin (latest)
		21		1	35 21 4 044 159	Brake Rod (latest)
	3/10	53	1	1	31 35 2 654 108	Pipe
	4/10	65	2	2	07 11 9 914 052	Bolt 8 x 1 x 30
	5/10	88	1		07 11 9 936 206	Star Washer 8.4
	6/10	107		2	07 11 9 933 095	Lock Washer
	7/10	126				No longer used
	8/10	138	1		07 11 9 936 111	Star Washer 5.3
		143	2	2	07 11 9 936 111	Star Washer 5.3
		146	2	2	07 11 9 936 206	Star Washer 8.4
	9/10	158	1	1	07 11 9 936 206	Star Washer 8.4
		163				No longer used
	10/10	175	1	1	07 11 9 936 226	Star Washer 10.5
183					No longer used	
187		2	2	07 11 9 930 065	Washer 8.4	
Electrical R26/R27	2/9	25		1	12 11 8 530 576	Clip
	3/9	43		1	62 14 8 071 591	Nut
		55	1	1	07 11 9 913 644	Bolt 8 x 20
		59	1		61 33 8 046 122	Washer
		61	1		07 11 9 933 095	Lock Washer B 8
	4/9	85				No longer available
	7/9	145	4	4	07 11 9 936 111	Star Washer 5.3
		149	3	3	07 11 9 936 111	Star Washer 5.3
	8/9	155	1	1	61 13 8 070 135	Junction
		165	2	2	07 11 9 919 348	Screw 3.5 x 5.5
		168	2	2	07 11 9 922 026	Nut M4
	9/9	177		1	61 31 8 048 143	Flasher