

# SERVICE INFORMATION

Technical Customer Service  
VKT 10 Gi/wi/sa

Motorcycles, 1 & 2 cylinder  
Gr.: Brakes, Wheels, Tyres

München, May 68  
No. 1/68 (265) engl.

Re: Tyre fitting

Dear Sirs,

Lately, we had to note an increase of complaints concerning defective tubes due to incorrect tyre fitting. In order to prevent such complaints in the future we have achieved a fitting instruction for you.

Fitting of the tyre

1. Push the cover(casing)with its beading into well-base of rim part opposite the safety notches. With the aid of the tyre irons lever the cover successively and without using force on both sides evenly over the rim edge.
2. Insert the tube and secure the valve with approx. five turns on the valve locking ring against slipping out.
3. Push the other beading of the tyre as before first into the rim edge portion opposite the safety notches, whilst backing the valve until valve locking ring stops the motion.
4. Beginning from the valve, push the not yet fitted part of the cover beading by means of tyre irons over the edge of the rim. This fitting may be achieved even when the slightly inflated tube has already been inserted into the cover.

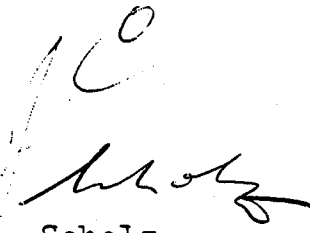
For the removal of the tyre which is the reversal of the fitting, first loosen valve locking ring, then push the tyre into the well-base of that part of the rim which possesses no safety notches, and applying tyre irons on the opposite side (at the safety notches) lever beading over the rim edge.

Very truly yours,  
Bayerische Motoren Werke  
Aktiengesellschaft

ppa.

i.V.

  
Delleske

  
Scholz

Kenntnis genommen — Pris connaissance — Noted — Tomado nota — Preso conoscenza

Betriebsleitung

Werkstatt

KD-Annahme

Gewährl.-Sachb.

E-Teildienst

Betriebsleitung

Werkstatt

Ablage — Archives — File — Archivio