



SERVICE INFORMATION

Cust. Serv. Techn. Dept.
VKT Gi/rm/Ey/be

Motorcycles R50, R60
Group: Engine

Munich, 17 Nov. 1966
No. 7/66 (238) engl.

Re: Crankshaft bearing

New front and rear crankshaft bearings with nylon housings are fitted instead of the old ones with steel housings, (cages).

The new bearings have a far longer lifetime and operate with lower noise.

On the factory production line, these new bearings will be mounted

as of frame-No. 643 190 for R 50 models
" " " 1810 875 for R 60 models

Order-No. of the crankshaft bearings is changed in the following way:

<u>Parts denomination</u>	<u>previous Order-No.</u>	<u>new Order-No.</u>
Main crankshaft bearing	99 81 242	99 81 250

These bearings are suitable for replacement on previous twins.

Very truly yours,
BAYERISCHE MOTOREN WERKE
Aktiengesellschaft
ppa. i.V.

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