



SERVICE INFORMATION

Tecn. Customer Service
VKT 20 gi/wi-ba

Motorcycles 1 & 2 cylinder
Gr.: Brakes, Wheels, Tyres

München, Dec. 1968
No. 2/68 (235)en.

Re: Wheel hub

Dear Sirs,

The wheel hubs supplied for replacement (Part No. 36 31 2 030 010 for model R 27, and 36 31 2 030 017 for models R 50, R 60, R 69 S) have an undersized inner diameter which must be turned out to the nominal size of 200 + 0.185 mm (7.874" + 0.00728") after fitting spokes and centering; mount the hubs on the middle of the axis and turn out the surface as accurately as possible. This eliminates the wheel hub distortion forcibly resulting from the fitting of the spokes.

The max. permitted runout (out of true) of the braking area with regard to the wheel hub is 0.02 mm (0.0008").

Very truly yours,
BAYERISCHE MOTOREN WERKE
Aktiengesellschaft

ppa. i.V.


Delleske


Bennewitz

Kenntnis genommen — Pris connaissance — Noted — Tomado nota — Preso conoscenza | Ablage — Archives — File — Archivio

Betriebsleitung Direction	Werkstatt Atelier	KD-Annahme Réception clientèle	Gewährl.-Sachb. Inspecteur garanti	F-Teildienst Service pièces détachées	Betriebsleitung	Werkstatt
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