



SERVICE INFORMATION

Cust.Serv.-Techn.Office
VKT Gi/wi/ba

Motorcycles R 27
Group: Engine

München, 28 June 1966
Nr. 4/66 (231) en.

Re: Pistons R 27

Dear Sirs,

The idling behaviour of the R 27 model has been further improved through increasing the fire ridge of the piston by 1.6 mm, and the modification of the piston crown having become necessary therewith.

The new pistons are standard equipment commencing with frame Nr. 385 083.

The pistons, with which the motorcycles of the R 27 model may also be equipped subsequently, have the following part numbers:

	Part Nr.	Size
Piston normal	00012 135	67.95 mm
	00 12 136	67.96 mm
	00 12 137	67.97 mm
Piston, first oversize	00 12 140	68.45 mm
	00 12 141	68.46 mm
	00 12 142	68.47 mm
Piston, second oversize	00 12 145	68.95 mm
	00 12 146	68.96 mm
	00 12 147	68.97 mm

Very truly yours,

BAYERISCHE MOTOREN WERKE
Aktiengesellschaft

ppa.

i.V.

Makowitski

Dellecke