



Service-Information

Cust.-Serv.-Techn.Office
VKT er/na/wi/ha

1 & 2 Cyl. Motorcycles
Group: Engine

München, 12-4-1965
No. 5/65 (220) en.

Re: Piston Skirt Clearances
on Single - and Two Cylinder Models

Dear Sirs,

Having received several inquiries, we should like to specify hereunder the standard piston skirt clearances for the actual production models.

Piston Running Clearance

<u>Model</u>	<u>Motorcycles</u> <u>for normal use</u>	<u>Motorcycles used by</u> <u>public authorities,</u> <u>and sidecar outfits.</u>
R 27	0.05 + 0.01 mm	0.05 + 0.01 mm
R 50/2	0.05 + 0.01 mm	0.06 + 0.01 mm
R 50/2 S	0.08 (without tolerance)	Same as for normal use
R 60/2	0.05 + 0.01 mm	0.06 + 0.01 mm
R 69/2 S	0.08 + 0.01 mm	0.09 + 0.01 mm

We would ask you to kindly observe these assembly clearances in repair cases.

With friendly greetings

BAYERISCHE MOTOREN WERKE
Aktiengesellschaft

ppa.

Makowitzki Spintler
Makowitzki Spintler